

Maestro Red Oxide Primer

Product characteristics

Description

Maestro Red Oxide Primer is a general purpose metal primer based on Alkyd resin. It has excellent adhesion, flexibility and can be over coated with Alkyd enamels. Maestro Red Oxide Primer can be applied by brush or roller and offers good opacity, coverage and flow and leveling.

Recommended use

Maestro Red Oxide Primer is an economic primer best for mild steel interior and exterior applications. To ensure sound adhesion to ferrous metal surfaces and to provide a smooth non-absorbent base for the subsequent finish systems.

Features

- Excellent hiding
- Low VOC
- Easy to apply and very good flow and leveling
- Free from harmful heavy metals such as Mercury, Lead, Cadmium, Arsenic, Chromium etc
- Quick drying and easy to recoat.
- Smooth Matt Finish.

Product safety

Flash point 39°C [102°F]

VOC content

Legislation	Value
EU	239 g/L [1.99 lb/US gal]
US (coatings)	237 g/L [1.98 lb/US gal]
US (regulatory)	293 g/L [2.45 lb/US gal]

Handling

Handle with care. Before and during use, observe safety labels on packaging and paint containers and follow all local and national safety regulations. Always consult Hempel's Safety Data Sheet for this product along with the Product Data Sheet.

Product data

Product code

120ME

Standard shade / code

Reddish Brown 5A540

Brownish red 5A540

Gloss

Matt

Volume solids

53%

Specific gravity

1.6 kg/L [13 lb/US gal]

Reference dry film thickness

35 micron [1.4 mils]

Surface preparation

Cleanliness

- The surface must be dry and clean prior to application.

New build:

- Remove dust, loose material and any other contamination.
- The surface must be dry and clean prior to application.

Maintenance and Repair

- For minor areas, remove oil/grease by suitable solvent/thinner.

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Application

Thinner

Hempel's Thinner 08230

Cleaner

White spirit

Application method

Tool	Thinning max vol.	Application parameters
Brush/Roller		Not Applicable.
Air spray	10%	Nozzle pressure: 3-5 bar [44 psi] Nozzle orifice: 0.07-0.086"

Spray data are indicative and subject to adjustment. Pressure is for a material temperature of 20°C [68°F].

Film thickness

Specification range	Low	High	Recommended
Dry film thickness	30 micron [1.2 mils]	40 micron [1.6 mils]	35 micron [1.4 mils]
Wet film thickness	57 micron [2.3 mils]	76 micron [3.0 mils]	66 micron [2.6 mils]
Theoretical spreading rate	18 m ² /L [733 sq ft/US gal]	13 m ² /L [530 sq ft/US gal]	15 m ² /L [611 sq ft/US gal]

Application conditions

- Surface temperature must be above 5°C [41°F] during application and curing.
- To avoid condensation, apply on a clean and dry surface with a temperature that is at least 3°C [5°F] above the dew point.
- Provide adequate ventilation during application and drying.

Relative Humidity:

- Relative humidity must be below 75% during drying and curing.

Application remarks

- Stir well before use.
- The practical consumption factor may vary depending on application conditions, equipment and workmanship.

Drying and overcoating

Drying time

Surface temperature		10°C [50°F]	20°C [68°F]	40°C [104°F]
Surface dry	min	120	60	30
Through dry	hours	12	8	4

Determined for dry film thickness 35 micron [1.4 mils] at standard conditions, see Hempel's Explanatory Notes for details. Any masking tape used during paint application should be removed while the paint is still in the wet condition.

Overcoating

Hempel's specification supersedes any guidelines indicated in the overcoating table

Quality name		10°C [50°F]	20°C [68°F]	40°C [104°F]
Atmospheric mild				
Maestro Matt Enamel	Min	16 h	8 h	4 h
	Max	54 d	30 d	15 d
Maestro SG Enamel	Min	16 h	8 h	4 h
	Max	54 d	30 d	15 d
Maestro Gloss Enamel	Min	16 h	8 h	4 h
	Max	54 d	30 d	15 d

Drying conditions

- To obtain the drying time stated, it is important to maintain sufficient ventilation during application, drying and curing.

Storage

Storage conditions

- Temperature must not go below 0°C [32°F] during transport and storage.
- The product must be stored in accordance with Safety Data Sheet, label and local regulations. Keep the containers in a dry, shaded, cool, well-ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

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Carbon Footprint

Dry film thickness	1 μm	1 mil
GWP (Global Warming Potential)	3.2 g CO ₂ e/m ²	0.017 lb CO ₂ e/ft ²

The carbon footprint is for 1 square meter / square foot of surface area with a dry film thickness of 1 micron / mil.

The scope includes raw materials, in-bound transport to the Hempel factory, Hempel manufacturing processes, and any Volatile Organic Compounds emitted during and after the application of the product.

It is calculated based on the standard shade defined in this PDS. Values may vary with shade.

Additional documents

Additional information is available at the Hempel website <https://www.hempel.com/service-and-support/technical-guidelines> or at your local Hempel website:

- Explanatory Notes for Product Data Sheet.
- Application methods.

Additional Certifications and Standards

VOC as per USEPA 24

This Product Data Sheet ("PDS") relates to the supplied product ("Product") and is subject to updating from time-to-time. Accordingly, the buyer/applicator should have regard to the PDS supplied together with the relevant batch of the Product (and not an earlier version). In addition to the PDS, the buyer/applicator may receive some or all of the following specifications, statements and/or guidelines as listed below or as are available from the Hempel website under 'Products' at www.hempel.com (the "Additional documents"):

No.	Document description	Location/comments
1.	Technical Statement	One-off specific advice provided on request for specific projects
2.	Specification	Only issued for specific projects
3.	PDS	This document
4.	Explanatory Notes to the PDS	Available at www.hempel.com and contain relevant information about the Product testing parameters
5.	Application Instruction	Where available, at www.hempel.com
6.	Generic technical guidelines (e.g. on application and surface preparation)	Where available, at www.hempel.com

In the event of a conflict of information between the PDS and the Additional documents, the order of priority of information shall be in the order as set out above. In such event you should also contact your representative at Hempel for clarification. Furthermore, the buyer/applicator must have full regard to the relevant Safety Data Sheet provided with each Product and which can also be downloaded from www.hempel.com.

Hempel shall not be liable for defects where the application of the Product has not been made fully in accordance with the recommendations and requirements set out in the relevant PDS and the Additional Documents. The information and terms of this disclaimer apply to this PDS, the Additional documents and any other documents supplied by Hempel in respect of the Product. In addition, the Product is supplied and all technical assistance is given subject to Hempel's General Conditions of Sale, Delivery and Service, unless otherwise expressly agreed in writing.